ENERGY, ENVIRONMENT & GREEN AUDIT REPORT

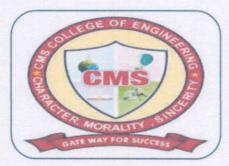
AUDIT CONDUCTED FOR

CMS COLLEGE OF ENGINEERING

CMS Nagar, Eranapuram (Post), Namakkal - 637 003, Tamil Nadu, India.

DATE OF AUDIT

(Audited and accounted from June 2022 to May 2023)



AUDIT CONDUCTED BY

RAM-KALAM CENTRE FOR ENERGY CONSULTANCY AND TRAINING

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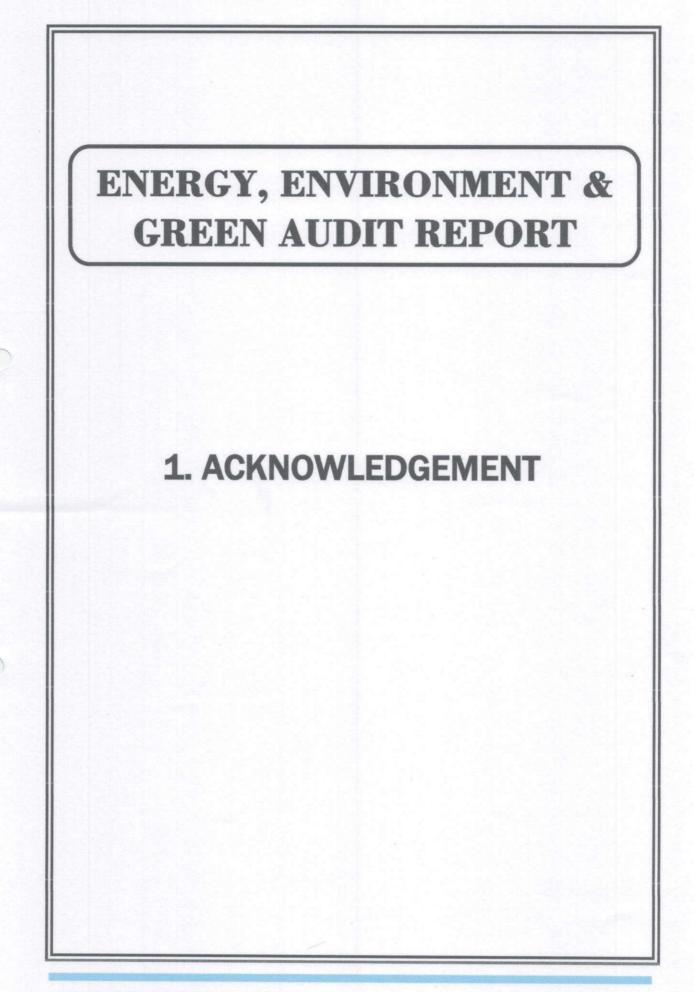
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ACKNOWLEDGEMENT

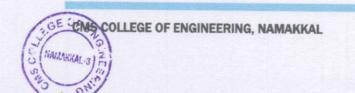
The audit team of RAM-KALAM CENTRE FOR ENERGY CONSULTANCY AND TRAINING, Coimbatore – 641 062 is thankful to the Management, Principal, Faculty and Technical team members of M/s. CMS COLLEGE OF ENGINEERING, CMS Nagar, Eranapuram (P.O), Namakkal – 637 003, Tamilnadu, India for providing an opportunity to conduct a detailed Energy, Environment and Green Audit process in the college premises.

It is our great pleasure which must be recorded here that the Management of **M/s. CMS COLLEGE OF ENGINEERING** extended all possible support and assistance resulting in thorough completion of the audit process. The audit team appreciates the cooperation and guidance extended during the course of site visit and measurements. We are also thankful to all those who gave us the necessary inputs and information to carry out this very vital exercise.

Finally, we offer our sincere thanks to all the members in the engineering division/ technical / non-technical divisions and office members who were directly and indirectly involved with us during collection of data and while conducting field measurements.

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Head of The In	stitution
Dr. K. MAHADEVAN	PRINCIPAL

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ENERGY, ENVIRONMENT & GREEN AUDIT REPORT 2. INTRODUCTION TO **ENERGY-ENVIRONMENT-GREEN AUDIT PROCESS**

CMS COLLEGE OF ENGINEERING, NAMAKKAL

2.1: Preface about the Institution:

- CMS College of Engineering (CMSCE) was established in 2007 in the rural area of Namakkal district, Tamil Nadu. It is a co-educational self-financial institution approved by AICTE and affiliated with Anna University, Chennai.
- The College is located in Eranapuram, 8 kilometres from Namakkal (nearby Namakkal District Collectorate) and 42 Kilometres from Erode, providing a serene environment for learning.
- Founded by Chairman and Industrialist Thiru C. Muthusamy, CMSCE aims to offer valuebased courses that align with global requirements, especially focusing on uplifting rural communities by providing quality education".

2.2: Vision:

 \rightarrow To transform the institution into an institution of excellence with global standards.

2.3: Mission:

- 7 To attain academic excellence by conveying knowledge and skills through problem
- solving, hands on training and the creation of innovative projects through design and development
- To foster leadership and interdisciplinary team skills, by the way of effective communication training and instilling ethical behaviour.
- To conduct applied research in Engineering & Technology and Promote continuous lifelong learning.

2.4: Quality Policy:

- Engaging in applied research within the field of Engineering & Technology while advocating for ongoing lifelong learning is our primary focus.
- Offering top-notch facilities and creating an environment conducive to learning.
- Adapting proactively to evolving industry, parental, and societal demands by embracing the latest technological trends in the education sector.
- Adhering to standard requirements and consistently endeavouring to enhance the operational quality of the institution.

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2.5: Major Activities in the Institution:



2.6: Scope of the Audit Process:

- Energy Audit: To conduct a detailed energy audit in the college campus with a main focus to identify judicious usage of electrical and thermal energy (where, when, why and how energy is being utilized).
- Environmental Audit: Identification of history of activities, present environmental practices followed, monitoring records and known sources of environmental issues inside the college.
- Green Audit: Assessment on Campus greenery in terms of mature trees, flowering shrubs, bushes, medicinal plants, adoption of green energy generation and utilization, reduction of CO₂ due to green energy system and identification of possible implementation and enhancement of current greenery practices.

2.7: Outcomes of the Audit Process:

- Recommendations based on field measurement with achievable Energy Conservation (ENCON) proposals under No cost/Low cost and Cost investment categories
- Minimization of present energy cost by adjusting and optimizing energy usage and reduction of energy
 wastage without affecting the regular activities
- Identification of possible cost and energy saving from energy conservation, waste reduction, reuse and recycling
- Formation of methodology for long term road map for maintaining green environment within the campus and encourage the stakeholders for continuous improvements

2.8: Audit Approach:

The audit team completed the assessment of energy consumption in the factory premises and operating hours of each machine (system) using two approaches namely I) Objective Approach in which a detailed measurement was taken and II) Subjective Approach in which field data is collected from the maintenance department.

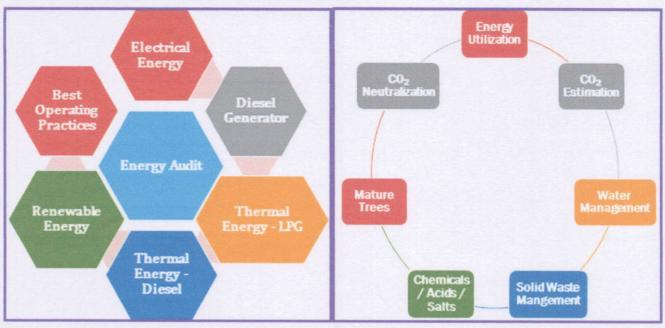
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2.9: Coverage in Energy- Environment & Green Audit Process:



2.10: List of Faculties assisted the Audit Process & Data Collection:

S. No.	Faculty Details	Contribution
1.	Mr. S. DHINESH Assistant Professor, Department of CSE	Coordinator for the Audit Process
2.	Mr. P. VINOTH Assistant Professor, Department of EEE	Collection of Electrical Energy Parameters, Water, Fuel consumption details from College side
3.	Mr. C. RAGU RAJ Maintenance Engineer, Electrical & Hostels	Collection of Electrical Energy Parameters, Water, Fuel consumption details from Hostel Side
4.	Mr. B. PALANIYANDI Assistant Professor Department of Science and Humanity	Collection of Chemicals/Salts/Acids
5.	Mr. P. SUYAMBULINGAM Store Keeper	Collection of LPG Consumption Data

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ENERGY, ENVIRONMENT & GREEN AUDIT REPORT 3. EXECUTIVE SUMMARY

EXECUTIVE SUMMARY

Energy Analysis:

- → A detailed audit was conducted M/s. CMS COLLEGE OF ENGINEERING, CMS Nagar, Eranapuram (P.O), Namakkal – 637 003, Tamilnadu, India
- → The audit team has come out with <u>07 Energy Conservation Proposals (ENCONs)</u> and the summary of all the ENCONs are given below:

S.	Description	Parameters				
No.	Description	Present	After	Savings		
	Annual Energy	1,70,973 kWh +	1,32,664 kWh+	38,309 kWh +		
1.		8,640 kg LPG +	8424 kg LPG +	216.0 kg LPG +		
	Consumption	100 Tons Wood	80.0 Tons Wood	10.0 Tons Wood		
2.	Annual Financial Cost	Rs.26.5 Lakhs	Rs. 23.6 Lakhs	Rs. 4.9 Lakhs		
3.	Initial Investment	Rs. 4.4 Lakhs				
4.	Payback Period	Nearly 0.9 Years (10.8 Months)				
5.	Overall Energy	22.4 % Electrici				
	Reduction	22.4 % Electricity + 5.0 % LPG + 10.0 % Wood				

Note:

- Apart from the Energy Conservation, the audit team proposes <u>many technical recommendations</u> focusing on energy, equipment's life improvement, safety and best operating practices.
- All types of energy carriers (like Electricity & LPG) used for regular applications are considered for this audit process.

Audit Conducted & Verified by

.R. Simme

(Dr. S.R. SIVARASU)

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			Estimated	l Savings	1-141-1	
S. No.	Proposed Energy Conservation Measures	% Saving & Source	Annual Energy Savings	Monetary Savings (Rs.)	Initial Investment (Rs.)	Payback Period
1.	Reduction of Cable Losses and Active Powe Consumption using Capacitor Compensation		3,419 kWh	37,267	20,000	0.54 Years
2.	Replacement of Fluorescent Lamps wit Energy Efficient Lamps (Considering only 10 Nos of Lamps in Phase-I Implementatio swapping to LED Lamps)	0 50 % on	6,000 kWh	65,400	60,000	0.92 Years
3.	Retrofit of AIRCON Energy Saver, AC Hous Keeping and Optimization of AC Operation (Consider for 09 Nos of AC units)	e 15 % on AC Loads	7,290 kWh	79,461	90,000	1.13 Years
4.	Replacement of Existing Convention Ceilin Fans into EC BLDC Fans (Considering only 100 Nos of fans in Phase Implementation swapping to BLDC Fans)	50 % on	10,500 kWh	1,14,450	1,80,000	1.57 Years
5.	Replacement of Existing Water Pumps inter Energy Efficient Motor-Pumps.	20 % on Motor	11,100 kWh	1,20,990	50,000	0.40 Years
6.	Reduction of LPG Consumption using Burne Cleaning and Swapping of Active Burners.	r 5 % of LPG for Stoves	216 kg	18,576	5,000	0.30 Years
7.	Reduction of Heat Energy in the Boiler Oute Side + Steam Pipes Lines using TCC	r 10 % Wood on Boiler	10.0 Tons	50,000	30,000	0.60 Years
	Total 38,309 kWh + 216.0	kg LPG + 10.0	Tons Wood	4,86,144	4,35,000	-

Table-1: Energy Conservation Proposal (ENCON) along with Annual Energy and Financial Savings

Recommendations and Best Operating Practices:

- $\oplus~$ All SSB must be fitted with digital energy meters.
- \oplus Prepare block wise maintenance checklist of electrical and thermal system
- ⊕ Calculate the Unit Per Litre (UPL) for every run of DG and average it for monthly
- \oplus Convert the existing conventional lightings and fans into energy efficient lights and fans
- ⊕ Earth pits must be visible for easy access, should be done regular maintenance and measure their values annually
- Similar to Fan, now BLDC based ACs are made available in the market; which consumes less amount of energy (Power) during its starting and running condition.
- ⊕ It is essential and the right time to form an Energy Management Team



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PART-A: ENERGY AUDIT REPORT

4. STUDY ON ENERGY CONSUMPTION PATTERN

4.1: Assessment of Existing Electrical and Thermal Energy Systems:

S. No.		Description	Details						
			Elec	trical End	ergy Us	age			
1.	Nam	e of the customer		CMS COLLEGE OF ENGINEERING					
2.	Com	munication Address		CMS Nagar (Nearby Collectorate), Eranapuram (P.O), Namakkal – 637 003, Tamilnadu, India					(P.0),
3.		ce Number Type of ly & Tariff	F	SC N	o: 042(03010395	; Low Tension; T	ariff-LM	282
	Tarif	f Structure:	De	scription			Old		New *
4.	7 0	ld: Before July 2023	Uni	it Charge		Rs.8	3.50/kWh	R	s. 8.70/kWh
	7 N	ew: From July 2023	Fixe	ed Charge	9	Rs.	325 /kW	F	Rs. 664/kW
5.	Energ	gy Suppliers	Та	milnadu	Genera	ation & Dis	tribution Corpor	ation (T	ANGEDCO)
6.	Gene	rator Details	:	L25 kV/	A - Cu	mmins -	(Inbuilt fuel	tank -	250 L)
7.	DG O	peration				Manua	Operation		
Annu	al Elec	trical Energy Consum	nption, El	ectricit	y Cons	sumption	from DG & I	Diesel	Consumption
Electricity 1,70,937 kWh			Diesel fo	or DG	84	5 Litres	Units Gene	rated	2,704 kWh
			The	ermal Ene	ergy Us	ed			
8.	Liquified Petroleum Gas (I			LPG) Cooking					
	Diese	el (Ordinary)	Transport+ DG						
		Annual E	Energy Co	nsumpt	lon of	Thermal	System		
		LPG 8	,640 kg	Dies	sel (Tr	ansport)	4	4,907	Litres
3		Genera	I Loads (I	Both Ele	ectrica	al and Th	ermal)		
9.	Light	ing System	conv * Outd ener * Requ	ert the oor lig gy effic lested	existi hting: lient l to ret	All the amps	street light	phased ings a	committed to manner re LED based control in the
10.	Fan L	oads (Ceiling)	cons The a into phas The	umes n audit te BLDC ed mar averag	early eam re based iner. e pov	60-70 W, equested d Electro wer cons	/fan at maxi to change th nically Com	mum p ne conv mutate I be :	entionalfans edfansina 35 W/fanat

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11.	Air Conditioning System	 Mostly BEE star rated ACs and the outdoor units are mostly placed in shaded area of the respective building
12.	Motors and Pump loads	 Mainly used for water distribution, purification and waste water treatment Small motors are used in hotel kitchen equipment's & in the canteen
13.	Uninterrupted Power System (UPS)	 All the computers, server, surveillance, projectors, telephonic units are connected with UPS with nominal back up time of 2.5 hours. Total capacity of the UPS is nearly 27 kVA.

Table-2: Annual Energy Consumption and Energy Generation (2022-2023)

S. Month		Electricity	Wood Consumption	LPG Consumed	Diesel Consumed (L)		
No.	monul	Consumption (kWh)*	(Tons)	(kg)	DG	Transport	Total
1.	Jun-22	9,292	10.0	768	75	2,591	2,666
2.	Jul-22	5,818	10.0	768	115	4,145	4,260
3.	Aug-22	8,425	10.0	768	105	4,318	4,423
4.	Sep-22	15,861	7.0	672	90	3,454	3,544
5.	Oct-22	12,683	7.0	672	60	4,491	4,551
6.	Nov-22	17,842	7.0	672	65	4,145	4,210
7.	Dec-22	19,140	10.0	768	90	4,145	4,235
8.	Jan-23	12,306	10.0	768	50	3,800	3,850
9.	Feb-23	15,723	10.0	768	45	3,454	3,499
10.	Mar-23	18,222	7.0	768	50	3,282	3,332
11.	Apr-23	18,470	7	672	50	3,973	4,023
12.	May-23	17,154	5	576	50	3,109	3,159
	Total	1,70,937	100.0	8,640	845	44,907	45,752

• The cost of the electricity is Rs. 11.00/kWh.

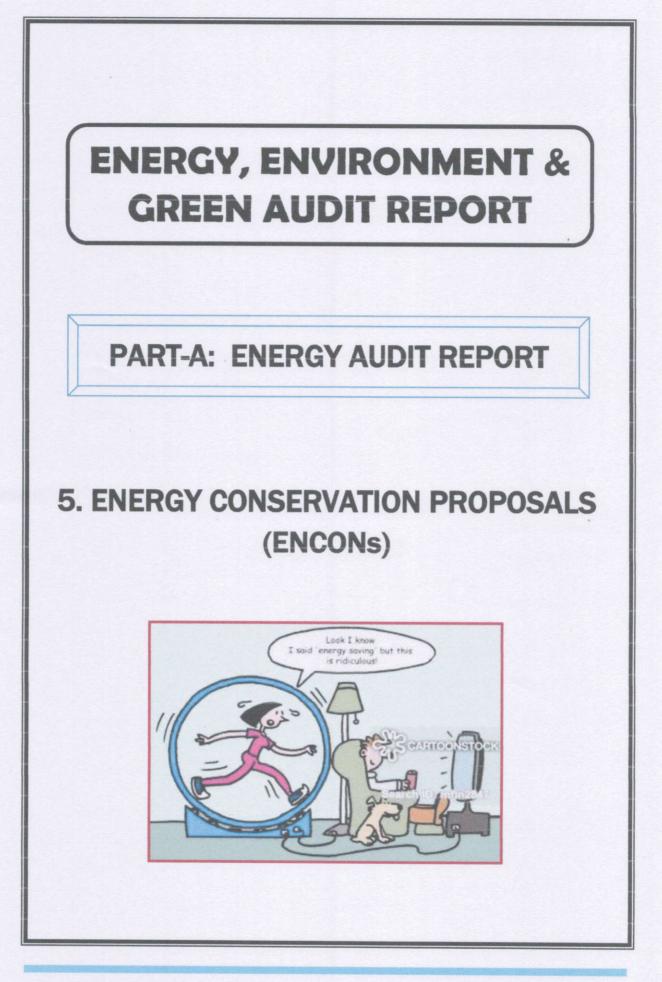
• The cost of the LPG is Rs. 86.33/kg

• The cost of the Wood is Rs. 5,000/Tons



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ENCON-I	Reduction of Cable Losses and Active Power Consumption using Load End Capacitor Compensation (At DB Level)
Assessment Area	Electrical Distribution System
Observations	 LT electrical system from power house is being distributed through various electrical distribution panel board conveniently located in each building all over the college campus. Supply side power factor is maintained by fixed capacitors; whereas the load end PF is to be corrected by connecting suitable values of FC, mostly at the distribution panels.
Assessments	 In any electrical distribution network, the distribution losses may account for 2-6 % and this can be reduced by i) Selecting proper cable size (class 1 or 2 with reduced resistance and ii) Compensate the distribution losses by connecting load end capacitors at each higher capacity load and/or at DE level. This method has many advantages like i) reduction of kVA demand (applicable for HT consumer), ii) reduction of distribution losses and iii) maintaining the terminal voltage from source to load end.
Recommendation (Target)	• Connect suitable rating of capacitors (Nearly 5 kVAr, 3-Phase, 440/400 V Heavy Duty) at the PCC and try to reduce the distribution line loss.

Energy & Financial Saving Calculation:

Parameters	Des	cription	
No. of DBs (Approx. Value)	5 No's. (Fix as a trail a	t the entry of each block)	
kVAr required to connected	10 kVAr e	ach in all DB	
Energy Calculation	Before	After	
Expected % of Energy Saving	-	2.0 %	
Annual Energy Consumed	1,70,937 kWh	1,67,519 kWh	
Annual Energy Saving	-	3,419 kWh	
Annual Financial Saving	-	Rs. 37,267/-	
(3,419 k)	Wh x Rs.10.90/kWh = Rs. 37,267	/-)	
Initial Investment	-	Rs. 20,000 /-	
Per kVAr charge of Heavy-Duty Stan			
5 locations = 50	kVAr; the initial investment is Rs.	20,000/-	
Simple Payback	-	0.54 Years	
CO ₂ Reduction	-	2.8 Tons/Annum	

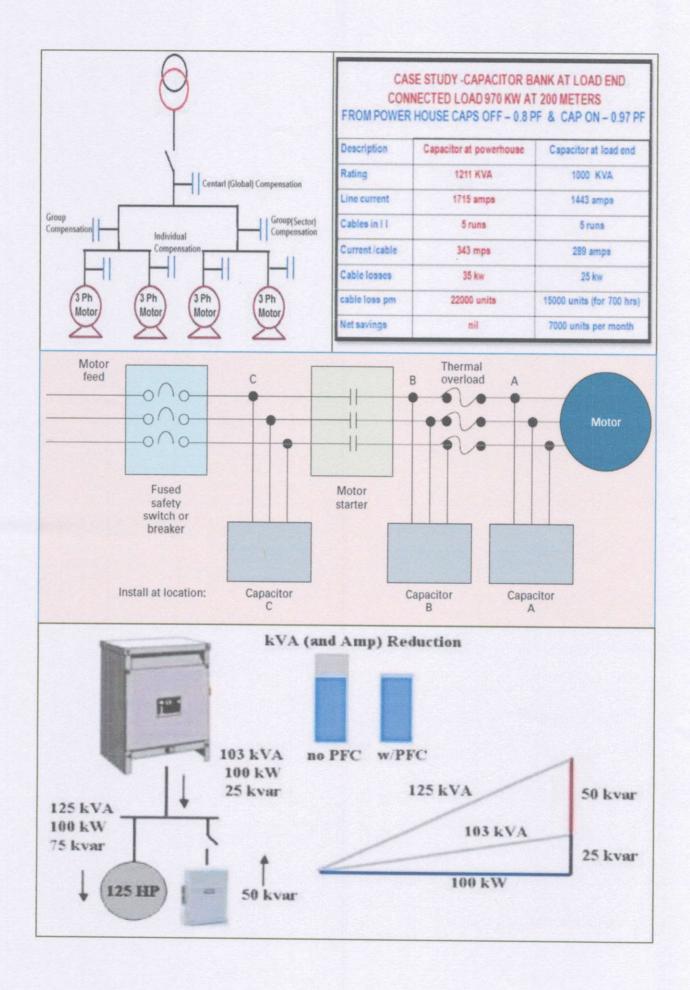
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ENCON-II	Replacement of Fluorescent Lamps with Energy Efficient Lamps (Swap FTL to LED Lamps)
Assessment Area	Compact Fluorescent Lighting System located in college area with magnetic/electronic choke fitting
Observations	College Area – Main Building (Including Class, Lab and Others) FTL + CFL + LED lightings
Assessments	 The college is now replacing FTL and CFL into LED and this step must bring considerable amount of energy saving. A 36 W FTL consumes 40 W including power consumption of the Choke. Lighting loads are more sensitive to voltage variations. Supplying a constant voltage provides i) Reduction of breakdown of lamps and luminaries and ii) Considerable amount of energy saving. In order to reduce the lighting bulb failures, it is necessary to supply a safe working voltage (say about 210 V) through a dedicated Servo Stabilizer (SS) connected a the output of the lighting DB.
Recommendation (Target)	 College administration has to replace the FTL to LED (20 W with choke) of branded round LED tube fitting without Blue Tinge.

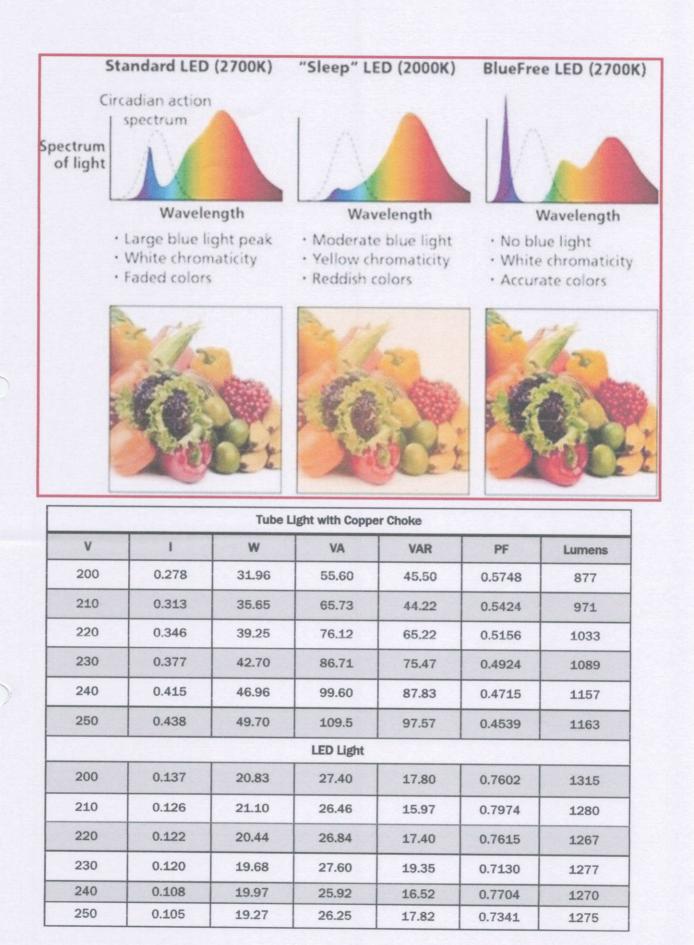
Energy and Financial Saving Calculation:

Parameters	Description		
Replacement Lighting Quantity	36 W FTL in hostel area (100 Nos) contributes nearly 4.0 kW (40 W including choke)		
Power rating of new lamps	LED-18 W (One to One – 20 W including choke) with the total power consumption of (100 X 20 W) = 2.0 kW		
Approx. Operating Hours	10 hours/day & 300 days/A	nnum = 3,000 Hours/Annum	
(Average assumed value)	(Actual operating hours may change)		
Energy Calculation	Before	After	
Power Consumed (Approx.)	4.0 kW	2.0 kW	
Expected Power Savings	-	2.0 kW	
Annual Energy Saving	-	6,000 kWh	
Annual Financial Saving	-	Rs. 65,400/-	
Initial Investment		Rs. 60,000 /-	
(Considering	Rs. 600/Lamp fittings of branded LED I	Day Cool Light)	
Simple Payback	-	Nearly 0.92 Years	
CO ₂ Reduction	-	4.9 Tons/Annum	

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ENCON-III	Retrofit of AIRCON Energy Saver, AC House Keeping and Optimization of Air Conditioning Operation
Assessment Area	Unitary AC Network
Observations	 Nearly 09 No's of unitary air conditioning units and are located in various places inside the college and all are Non – Inverter ACs which are running nearly 6-7 hours/day. The running hours of the ACs system differ from each other and purely depend on the availability of the workplace/members in the respective rooms/floor area.
Assessments	 The set temperature of the indoor units is mostly between 21 °C to 24 °C and depends on the application. The total tonnage capacity of the unitary AC units is nearly 27 TR.
Recommendation (Target)	 Install AIRCON energy saver gadget which works on dynamic un-saturation principle in conjunction with the sensor algorithms so that the all conditioners run hours are cut by 20 to 25 %. AIRCON constantly analyses the temperature transfer profiles of the air and evaporator coil. Once the conditioned air has reached the point of energy transfer saturation and achieve a constant temperature, further refrigeration of the coil is ineffective. The aircon controls the compressor and thu reduces the running kW of the compressor units. The Aircon Energy Saver is an intelligent control which is specificall designed to measure the off-coil temperature of the AC unit and control th compressor to prevent overcooling. This retrofit device will yield more result when the AC unit is fitted in oversized rooms. AC unit will start less often; and this will dramatically reduce energy consumption and financial cost. Compressor on/off is completely control by this device and hence the lifespan of the compressor also increases.

Energy and Financial Saving Calculation:

Index	Retrofit of AIRCON Energy Saver, AC House Keeping and Optimization of Air Conditioning Operation
Investment	The cost of the AIRCON retrofit varies depends on the TR capacity (as it highly depends on the compressor system). On an average the unit of an AIRCON is nearly Rs.5,000 and hence a total initial invest for 18 Units comes around Rs. 90,000/-
Energy Savings	The average power consumption of 1 TR capacity AC units is nearly 1.2 kW . For 27 TR capacity; the total power consumption comes nearly 32.4 kW (However it may vary depends on the i) Compressor cut-off, ii) AC unit on/off and iii) other parameters).

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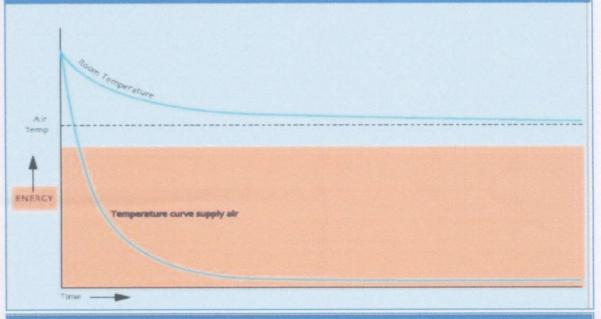
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	Assuming 15 % savings on the 32.4 kW = 4.86 kW running for 6 hours/day x 250 days/annum = 7,290 kWh/Annum.
Financial Cardeda	Annual cost saving for 7,290 kWh x Rs. 10.90/kWh = Rs. 79,461/-
Financial Savings	
Simple Payback	Initial investment of Rs. 90,000/- with simple payback is 1.13 Years.
Plan of action	Conduct the trial and observe the before and after the study. Ascertain the result and expand the same for all other AC Units.

(Note-I: Installation of AIRCON also reduced the kVA demand of the AC and thereby reduces the overall kVA which is the need of the hour.

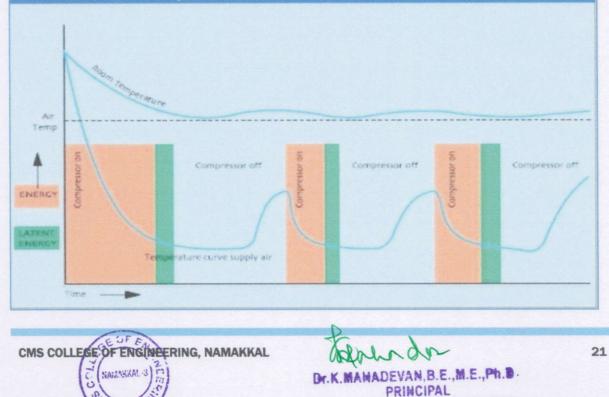
Note-II: The same AIRCON is also be installed in 3-phase duct AC units which provides good results. The management has to make a trial the device in 1-phase AC units and ensure the kW and kVA savings. Then extent the same to other 3-phase AC units also.)

Unit controlled by normal thermostat

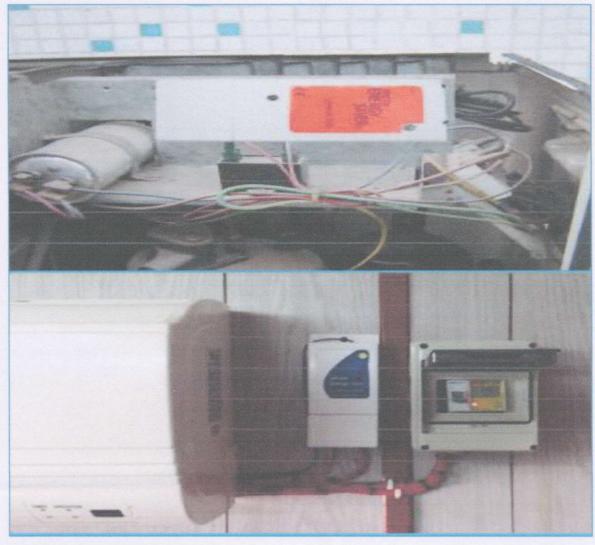




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Case Study on AIRCON Energy Saver:

Time Period	Without AIRCON (kWh)	With AIRCON	Savings (kWh)	
1 Hour	2.39	1.79	0.6	
1 Month (for 12 hours)	872	653	219	
1 Year (365 Days)	10,468	7,840	2,628	
Test Date & Duration		09-11-2009 & 2 Hours		
Capacity of AC, Make and Type of AC		1.5 Ton, Videocon, Split		
Percentage of Energy Savin	gs	25.10 %		
Cost/Unit of AIRCO		Rs. 6,250 + (Applicable Tax)		
Estimated Payback Period		Approximate	ly 3 Months	

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ENCON-IV	Replacement of Existing Convention Ceiling Fans into Electronically Commutated BLDC Fans
Assessment Area	Energy conservation in ceiling fans located in the college campus
Observations	College area including all Buildings, Class, Lab, Faculty cabins, Auditorium, Hoster rooms & Other areas
Assessments	 BLDC fans operate in less energy with same air delivery. Similarly, these fans generate lesser noise, runs with inverter supply, remote control-based speed control, aesthetic look and better lifespan. Conventional fans consume 1 unit of electricity for approximately 12-13 hours of running period, whereas the BLDC fans consume the same 1 unit o electricity for nearly 28-29 hours.
Recommendation (Target)	 Recommended to replace the existing conventional fans into EC BLDC fans in a phased manner and ensure good energy saving.

Energy and Financial Saving Calculation:

Parameters	Description		
Total No. of Fans available	Consider 100 Nos of conventional fans available in both the hoste which accounts for 7.0 kW		
Approx. Operating Hours	10 hours/day & 300 days/Annum = 300 hours/annum		
(Average assumed value)	(Actual operating hours may change)		
Energy Calculation	Before	After	
Power Consumed (Approx.)	7.0 kW	3.5 kW	
Expected Reduction of Power	-	3.5 kW (50 % ↓)	
Annual Energy Saving	-	10,500 kWh	
Annual Financial Saving	-	Rs. 1,14,450/-	
Initial Investment		Rs. 1,80,000/-	
(Considering Rs. 2,000)	/fan - Salvage value of Rs. 200/fan f	or old fan = Rs. 1,800/fan)	
Simple Payback	-	Nearly 1.57 Years	
CO ₂ Reduction	-	8.6 Tons/Annum	

(Note: BLDC fans consume less power when it operates at low speeds which further saves energy. Further a conventional fan draws nearly about **100 VA**, whereas the EE fan draws only **30 VA**. This will be more beneficial for HT consumer as direct reduction of kVA rating).



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				luce up city bi			
		Eco	nomics	of Ceil	ing Fan	s in Ind	lia
	-3-	Regi	dar Fan	BEE 5 Star	Rated Fan	Super Efficient	t Fan
	Price	Rs	1500	Rs 19	40	Rs 2600	
	Regulator Cost	R	200	Rs 2	00	Rs 0	
	Wattage	75	Watts	50 W	itts	35 Watts	
	Air Delivery	230	cum/min	210-220 0	um/min	230 cum/m	in
	Inits Consumed Per Year	180) Units	120 Units		84 Units	
	Electricity Cost Per Year		s 900 Rs 600		00	Rs 420	
Electricity Cost For 10 Years Rs		10800	800 Rs 7200		Rs 5000		
	chao!	2) Elect 3) Elect	ricity Cost of Rs 5 pe	er umit. 53 Ca	ices as available on Ir iculations are for 1 Fr ediricity consumption © Copyright 2011	an	/ bijlibachao.com
			Speed Positions				
			1	2	3	4	5
Super Fan			3.8	7.7	13.8	22.7	35.0
5-Star rated F	an Pow	er (W)	13	24	30	40	55
	an		13				

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ENCON-V	Replacement of Existing Collection Tank Water Pumps into BEE Star Labelled Energy Efficient Pumps			
Assessment Area	Water Pumping System			
Observations	 3 Nos. of water pumping system (2.2 kW/3 HP - 2 Nos + 3.7 kW/5.0 HP - 01 No water pump motor) is being utilized to feed the water (bore water pump + salt water pump). Most of the pumps are rewinded several times which reduces the efficiency below the name plate value. η old Pumps Nearly 50 % η New Pumps More than 70 % BEE star labelled pump system has i) High efficiency motor, ii) Lightweight materials and iii) Optimized suction-delivery system, ensures greater energy saving during their continuous operation. 			
Assessments				
Recommendation (Target)	 Recommended to replace the older pumps into BEE star rated pumps which offers best efficiency (more than 70 %). 			

Energy and Financial Saving Calculation:

Parameters	Description			
Total No. of Pumps	03 Nos (2.2 kW/3 HP - 2 Nos + 3.7 kW/5.0 HP - 01 No)			
Energy Calculation	Before	After		
Power Capacity	13.0 kW	9.3 kW		
	0 % and loading factor of 80 % 0 % and loading factor of 80 %			
Expected Power Reduction	-	3.7 kW		
(Star rated pumps ensure a mi	nimum savings of 20 % & Assu	ume 3,000 running hours per Annum)		
Annual Energy Saving	-	11,100 kWh		
Annual Financial Saving	-	Rs. 1,20,990 /-		
Initial Investment	-	Rs. 50,000/-		
HP EE motor is Rs.20,00 the motors.	0/ Hence the cumulative inve	5,000/- motor + Initial cost of 3,7 kW/5 estment of Rs. 50,000/- for replacing al n of kWh meter to monitor the energy		
Simple Payback	-	Nearly 0.4 Years		
CO ₂ Reduction	-	9.1 Tons/Annum		

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ENCON-VI	Reduction of LPG Consumption using Regular Burner Cleaning and Swapping of Active Burners.			
Assessment Area	LPG Consumption (Cooking system in kitchen area)			
Assessment	 Cooking system in the college mess mainly uses LPG as an energy carrier and utilize Gas stoves as a medium to cook the food. Gas stoves are easy to maintain. However, when the flow of gas gets blocked the burner heads cannot burn efficiently. The best indicator for the efficiency of LPG system is the irregular flame pattern and yellow flames. Formation of soot in both side of the burners, cleaning methods and interval improves the efficiency and reduce the LPG consumption. 			
Recommendation (Target)	 LPG commercial burners are made up of cast iron in which smoke formation is high and frequently able to crack due to aging. It is recommended to clean the burner every week with solvent, rinse and gently clean the holes with ordinary fine cloth. Also, it is highly encouraged to swap with active spare burners. The investment on spare burners are less expensive. Make it a practice to swap the burner every week. Identify an alternative with Stainless Steel (SS) burners (slightly costlie compared with existing one). But the lifespan is longer and replacement cos is much reduced. Recommend to clean the burner at least twice in the week and saves nearly \$% assured LPG saving. 			

Energy and Financial Saving Calculation:

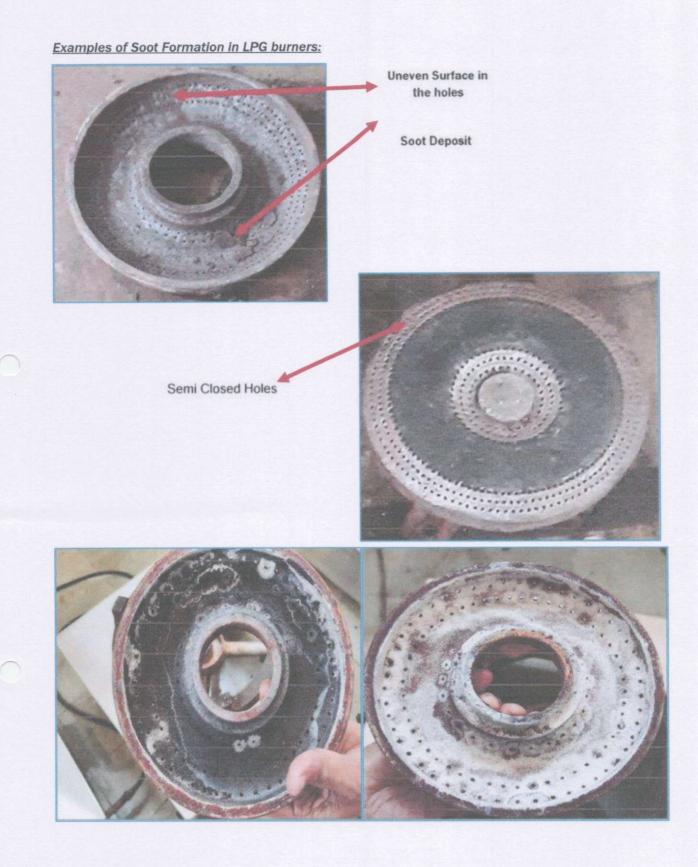
Parameters	De	scription
Swapping of new burners every v (Ex: Dishwashing dete	veek and cleaning of existing burn ergent, Non-abrasive scrub pad, M	
Energy Calculation	Before	After
Expected Savings on LPG	-	5 %
LPG Consumption/Annum	4,320 kg	4,104 kg
(Note: from the total LPG consumption stoves; and	; assuming nearly 50 % of gas is 1 hence 50 % of 8,640 kg = 4,32	
LPG Savings/Annum	-	216 kg
The expected financial s	avings is 216 kg x Rs. 86/kg = R	s. 18,576/Annum
Initial Investment	-	Rs. 5,000 /-
Purchasing of cleaning in	ngredients for Rs. 5,000 with a pa	ayback of 0.3 Years
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ENCON-VII	Reduction of Heat Energy Exposed in the Steam Pipes Lines (Especially in Pipes Joints) using Thermo Ceramic Coating (TCC)			
Assessment Area	Steam Boiler use for Cooking System in Hostel Mess			
Assessment	 The major consumption of wood in the cooking system is in the boiler which is used to generate steam for cooking application. Optimization in any form in the boiler will lead to a huge savings and reduced the specific energy consumption significantly. Steam is distributed to the cooking application through proper piping system operated at required pressure and flow. All the pipes are surrounded two-layer insulation namely i) Ceramic wood insulation acts as a first layer and ii) then covered by metal cladding. These insulations prevent the heat exposed in the atmosphere due to which the energy content in the steam is being maintained. Also, it avoids the condensation while exposing to atmosphere air. However, the pipe joints; bends (T and L bends) and left-over pipes are usually uncovered and are directly exposed to the atmosphere. These areas where energy loss happens and usually the surface temperature is high (nearly 70-80 °C). It is a good practice to maintain the skin temperature at a maximum o 20 °C above the ambient temperature. This will lead to consume less fire wood and thus saves energy. 			
Recommendation (Target)	 The heat exposed to the atmosphere also leads to the energy loss. The audit team recommends arresting the heat and hence saving the energy. Thermo Ceramic Coating (TCC) - an energy saving coating is a combination of specialized high temperature resins and heat reflecting ceramics. Applied on the outside metallic pipes and it reflects radiation heat back in the process area, thereby preventing radiation heat losses and save the fuel energy. The benefits of using TCC coating are i) saving on running time, ii) reduction in heat in internal walls and ceilings, iii) no damage (change) in the existing insulation, iv) zero maintenance and v) saves energy between 5-10 %. Two types coating material is available namely i) TCC -1200 °C or applying on Internal Ceramic Wool/ Blanket and ii) TCC-200 °C for applying on External Shell of Furnace. 			

Energy and Financial Saving Calculation:

Parameters	Desci	ription
Energy Calculation	Before	After
Expected Savings on wood	-	10 %
LPG Consumption/Annum	100.0 Tons	90.0 Tons

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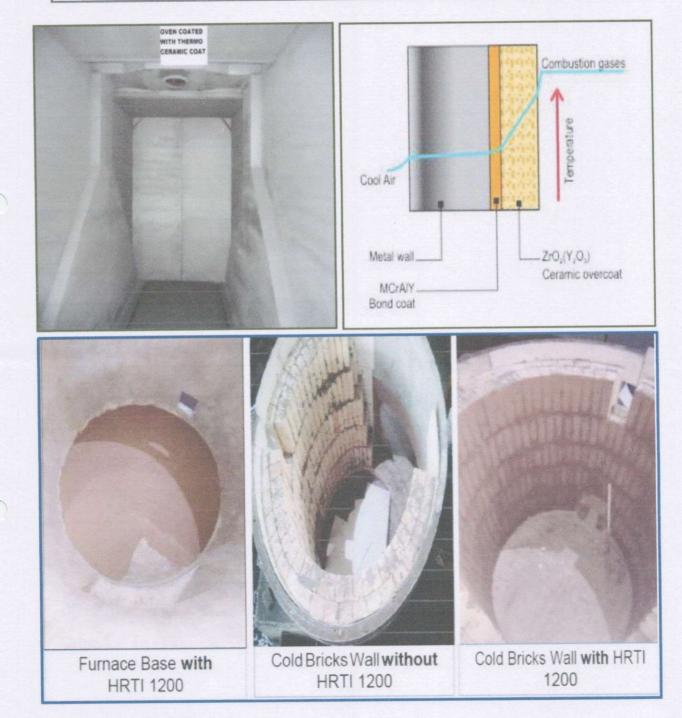
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LPG Savings/Annum	-	10.0 Tons
The expected financial savings	is 10.0 Tons x Rs. 5,000/Ton =	Rs. 50,000/Annum
Initial Investment	-	Rs. 30,000
Simple Payback	-	0.6 Years
CO ₂ Reduction	-	19.0 Tons/Annum



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ENERGY, ENVIRONMENT & GREEN AUDIT REPORT

PART-B: ENVIRONMENT AUDIT REPORT

6. ESTIMATION

OF

CO2 EMISSION & NEUTRALIZATION

(ELECTRICITY, LPG, DIESEL & MATURE TREES)

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6.1: Assessment of Annual Energy Usage:

Table-3 shows the types of energy carriers used for their regular operation in the college campus along with application area and their source.

S. No.	Type of Energy Carrier	Application Area	Source of Procurement
1.	Electricity (LT Service - 01 No)	Powering to all electrical / electronic / HVAC equipment's	From TANGEDCO
2.	Diesel	Transport vehicles and Diesel Generator (Captive Generation)	From authorised distributor
3.	Liquified Petroleum Gas (LPG)	Used only for cooking	
4.	Mature Trees, Bushes & Shrubs	The college has nearly 38 mature trees of more than 20 years old.	of different varieties which are

Table-3: Energy Carriers, Application area and their sources used for College Operation

6.2: Environmental System: CO2 Balance Sheet:

- \rightarrow CO₂ Balance sheet is the indicator on the carbon emission and their neutralization in a year
- → As per the Environmental Management System (EMS); only Scope-1 & Scope-2 based energy consumption is accounted.
- \rightarrow The following tables provide the balance sheet indicating various energy carriers associated with the regular activities and their CO₂ mapping.

S.	Annual Energ	y Consumption & C	O ₂ Emission	Annual CO ₂ Neutralization			
No.	Description	Energy Quantity	Emission (Tons)	Description	Energy Quantity	Neutralized (Tons)	
1.	Electricity	1,70,937 kWh	140.2	Electricity (DG)	2,704 kWh	2.2	
2.	Diesel	45,752 Litres	120.8	Electricity (DG)	2,704 KWM	2.2	
3.	LPG	8,640 kg	25.9	Mature Tree	38 Nos	0.8	
4.	Wood	100 Tons	190.0	Mature Tree	30 1405	0.0	
	Total Emi	ssion	476.9	Total-Neu	tralized	3.0	

Table-4: Environmental System: CO₂ Balance Sheet (2022-23)

Note: No. of Students, Faculty & Staff for the year 2022-23 is 388)



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6.3: Calculation Table:

For Electricit	$ty = \left[kWh \ x \ \frac{0.82 \ kg \ of \ CO2 \ emission}{kWh} \right]$
For Diesel =	= [Diesel Consumption (Litre) x 2.64 kg of CO2 emission Litre of Fuel Consumption]
For LPG =	LPG Consumption (kg) x $\frac{3.0 \text{ kg of CO2 emission}}{\text{kg of LPG Consumption}}$
For Wood =	[Wood Consumption (kg) x 1.9 kg of CO2 Consumption]
A mature tre	ee is able to absorb nearly CO ₂ at a rate of 21.8 kg/annum; $\frac{(21.8 \times 38)}{1,000} = 0.8 \frac{\text{Tons}}{\text{Annum}}$

6.4: Recommendations:

From the above discussion points; it is evident that activities taken forward to neutralize the CO₂ is predominant and to become a Net-Zero Carbon Emission buildings. The management has to plan several activities achieve the target.

- Increase the foot print of trees planted inside the college campus.
- Encourage the students to plant more trees and account them all.
- It is a right time to install considerable amount of roof top solar PV plant and generate the electricity. This
 must reduce the utility supply and hence reduce the direct CO₂ reduction.
- As per the Solar Policy-2019 from Government of Tamilnadu; for any educational institutions have to implement substantiate a minimum of 6 % of its energy generation from renewable energy source.
- Convert existing convention street lightings into solar based battery-operated lightings.
- Identify higher fuel consuming vehicle and either rework or replace it.
- Conduct training programmes for the transport staffs at regular interval and encourage them to maintain the vehicles at good condition throughout the year.

6.5: References:

¹https://ecoscore.be/en/info/ecoscore/co2

³http://www.tenmilliontrees.org/trees/#:~:text=A%20mature%20tree%20absorbs%20carbon,the%20avera ge%20car's%20annual%20mileage



CO₂ Emission: 476.9 Tons/Annum

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Planned CO₂ Reduction 3.0 Tons/Annum



CO₂ to be Neutralized 473.8 Tons/Annum

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ENERGY, ENVIRONMENT & GREEN AUDIT REPORT

PART-B: ENVIRONMENT AUDIT REPORT

7. TRANSPORT

&

REFRIGERANT GASES

IN

AC SYSTEM

CMS COLLEGE OF ENGINEERING, NAMAKKAL

7.1: List of Transport Vehicles:

Pollution level of all vehicles are regularly monitored and are maintained within the prescribed limit since the college is committed to provide green environment for better atmosphere. The list of transporting vehicles along with their type of engine are represented in Table-5.

S. No.	Type of Vehicle	Fuel used	No. of vehicles	Pollution certified (Y/N)
1.	Bus	Diesel	05	Yes
	Total No. of Vehicl	es	05	Yes

Table-5: List of Transporting Vehicles available in the College

7.2: Details of Pollution Free Transport Vehicles & Copy of Pollution Certificate:

- The college is committed to green environment not only in the campus; but also, to the entire atmosphere.
 In order to commute the students and staff; the management is operating vehicle services from various places to the college.
- These vehicles are well maintained by a set of dedicated bus operators and are continuously monitored by the management officials.
- No history of accidents (either major and/or minor) for the past five years. Maintaining best performance on the engine, tyre and other accessories.
- Maintaining proper records on each trip, fuel consumption, distance travelled, no. of passengers and mileage (kmpl)
- All the drives and helpers are well experienced with good track records on i) fuel economy, ii) maintenance free operation, iii) accident free and iv) student friendly.
- All the vehicles are checked periodically and are having valid pollution certificate and certificate of insurance. These vehicles are fitted with Bharat Standard (BS)-IV type engines. However, the management has a commitment to convert the vehicles to BS-VI; once the life time of the vehicles are ended.
- The college administration is also providing skill development training to the bus operator through renowned experts and improve their productivity. Further the management is also conducting regular medical camps for all the bus operator through which i) complete body check-up, ii) blood pressure, iii) blood sugar level, iv) vision check-up and v) other general medical examination are carried out.
- High Speed Diesel (HSD) is used as fuel for all the vehicles; which emits less CO₂ in the atmosphere than compared to conventional fuel. Further; the fuel is procured from a single consumer and hence it maintains the quality and provides good engine life.



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		Form 59		
Pollution Under (Authorised By : State Transport Dep	Control Certificate	See rules 115 (2)]		
Date Time Validity upto	: 18/06/2024 : 14:35:08 PM : 17/12/2024	Test V	Jalidity	
Centrificate SL, No. Registration No. Date of Registration Month & Year of Manute Valid Mobile Number Ethission Norms Fuel PUC Code GSTIN Fees MIL observation	icturing	TN028002500212 TN28AF0830 23/Dec/2009 October-2009 BHARAT STAGE II DIESEL TN0280025 Rs.60.00 No		
60 mm x 30 mr	with Registration plate n hicle Numb	er m	28 AF 0830	>
		17.170	THE A	1
Sr. No.	Pollutant (as applicable)	Units (as applicable)	Emission limits	Measured Value (upto 2 decimal places)
Sr. No.	applicable) 2	Units (as	1,1.2	Measured Value (upto 2 decimal places) 5
	applicable)	Units (as applicable)	1,1.2	(upto 2 decimal places)
1 Idling Emissions	applicable) 2 Carbon Monoxide (CO)	Units (as applicable) 3 percentage (%)	1,1.2	(upto 2 decimal places)
1	2 Carbon Monoxide (CO) Hydrocarbon, (THC/HC)	Units (as applicable) 3 percentage (%) ppm	1,1.2	(upto 2 decimal places)
1 Idling Emissions High idling	2 Carbon Monoxide (CO) Hydrocarbon, (THC/HC) CO RPM Lambda	Units (as applicable) 3 percentage (%) ppm percentage (%)	Emission limits 4	(upto 2 decimal places)
1 Idling Emissions High idling	2 Carbon Monoxide (CO) Hydrocarbon, (THC/HC) CO RPM	Units (as applicable) 3 percentage (%) ppm percentage (%)	Emission limits 4 2500 ± 200	(upto 2 decimal places)
1 Idling Emissions High idling emissions Smoke Density	2 Carbon Monoxide (CO) Hydrocarbon, (THC/HC) CO RPM Lambda Light absorption coefficient	Units (as applicable) 3 percentage (%) ppm percentage (%) RPM J/metre	Emission limits 4 2500 ± 200 1 ± 0.03 2.45	(upto 2 decimal places) 5 1.85
1 Idling Emissions High idling emissions Smoke Density This PUC certifi Note : 1. Vehicle own Authorised Signature 60mm x 20 mm	2 Carbon Monoxide (CO) Hydrocarbon, (THC/HC) CO RPM Lambda Light absorption coefficient	Units (as applicable) 3 percentage (%) ppm percentage (%) RPM - 1/metre through the national quire any signature.	Emission limits 4 2500 ± 200 1 ± 0.03 2.45 register of motor v	(upto 2 decimal places) 5 1.85 chicles and does

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7.3: List of Air Conditioning System along with its Refrigerant:

The AC system has combined of R-22 as refrigerant which has different Global Warning Potential (GWP) and Ozone Depletion Potential (ODP).

S. No.	Location	Quantity	Refrigerant Type	Global Warning Potential (GWP)	Ozone Depletion Potential (ODP)
1.	Principal Room	1	R-22	1,810	Medium
2.	AICTE Room	1	R-22	1,810	Medium
3.	Exam Cell	1	R-22	1,810	Medium
4.	Vice Chairman Room	1	R-22	1,810	Medium
5.	Admission Hall	1	R-22	1,810	Medium
6.	Chairman Room	1	R-22	1,810	Medium
7.	Computer Lab – I	1	R-22	1,810	Medium
8.	Computer Lab – II	1	R-22	1,810	Medium
9.	Computer Lab – III	1	R-22	1,810	Medium

Table-6: List of Multi-variant AC System available in the SEC

- Note: The most environment-friendly refrigerants that are available in Indian market currently are "R-290" and "R-600A". They are Hydrocarbons and their chemical names are "Propane" for R-290 and "Iso-Butane" for R-600A.

Refrigerant	Global Warming Potential	Ozone Depletion Potential
R-22	1810	Medium
R-410A	2088	Zero
R-32	675	Zero
R-134A	1430	Zero
R-290	3	Zero
R-600A	3	, Zero

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PART-B: ENVIRONMENT AUDIT REPORT

8. USAGE OF CHEMICALS, SALTS & ACIDS

(STORAGE, HANDLING & BEST OPERATING PRACTICES)

8.1: Handling of Chemicals/Salts/Acids used in the Laboratories:

The science departments & Department of S & H and Civil Engineering use chemicals for experimental applications and are having strict safety rules as follows;

- Well trained faculty and lab assistants who have knowledge about the hazardous nature of each and every chemical are only allowed to handle the chemicals safely
- Strictly follow the manufacturer's instruction on the container in order to prevent accidents
- · Volatile or highly odorous chemicals, furning acids are stored in a ventilated area
- · Chemicals are stored in eye level and never on the top shelf of storage unit
- All stored chemicals; especially flammable liquids are kept away from heat and direct sunlight.
 Reactive chemicals are not stored closely
- · Hazardous and corrosive chemicals are kept on sand platform to avoid corrosion
- · First aid box and fire extinguishers are readily available in the laboratory

8.2: Storage of Chemicals/Salts/Acids:

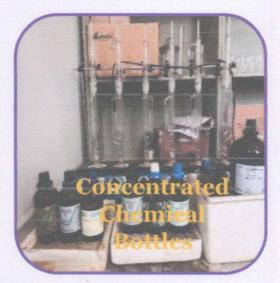
Less concentrated chemicals, salts and acids are stored in proper racks, cupboards and high concentrated acids are stored in separate area filled with sand.

- Most of the chemicals, salts and acids used in the science departments are inorganic in nature and no harmful effects are created during the experiment process
- However, after completion of each experiment, the wastes are washed in the water sink and are rooted to common choke pit.
- Only trained teaching and non-teaching staffs are handling the chemicals and also, they are well trained to handle any abnormal laboratories with chemicals are well ventilated with proper emergency exits. Adequate and correct sequence of fire extinguishers are placed near all the laboratories





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Storage of Chemicals/Salts/Acids Storage

8.3: Recommendations:

- \Rightarrow Display the Dos and Don'ts inside the laboratory
- ⇒ Print the Dos & Don'ts in the Students laboratory manual
- ⇒ During the first class, demonstrate a PPT presentation and explain the safety procedures
- Provide training to the teaching and technical staffs member on latest updates on chemical storage, handling, and safe disposal
- Also encourage to conduct such type of training programmes by the faculty member to nearby schools and college (as an outreach programme)
- \Rightarrow Fix the First Aid Box (with all necessary medicines)
- ⇒ Place the names (along with their photo and mobile number) of the professionals training to handle fire extinguishers
- ⇒ Prepare & adopt a Chemical Policy (Including procurement, storage, handling, distribution, & disposal

8.4: Use of Chemical for Vessels & Floor Cleaning:

In order to maintain hygiene in the College campus; the administration regularly clean the floors and restrooms. In addition to this, the hostel management has to monitor i) the cleaning of vessels, kitchen floor, dining hall, store room and gas station. Table-7 shows the cleaning agents used to clean the above-mentioned area;

S. No.	Cleaning Agent	Application
1.	Soap Oil	Vessel Cleaning
2.	Soap Oil	Floor Cleaning

Table-7: Cleaning Agents used for Floor and Vessel Cleaning

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Cleaning & Refreshing Agents used for Vessel & Floor Cleaning

8.5: Recommendations: Eco Friendly - Green Cleaning Agents:

- It is recommended to use natural ingredients like orange peel extract & vinegar. It leaves a mild and
 pleasant fragrance after use. The formula is free from all harmful chemicals & toxins. It is pH-neutral,
 gentle on the skin as well as on the surface where it is used
- Also, these products are IGBC GreenPro certified. GreenPro is a mark of guarantee that the product is environment friendly throughout its life cycle



Green Pro Certified Eco-Friendly Cleaning Agents (ZERODER)



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PART- C: GREEN AUDIT REPORT

9. WATER UTILIZATION,

CONSERVATION

&

WATER MANAGEMENT

9.1: Source of Water, Storage and Distribution:

Table-8 shows the source of water, location of storage along with their application.

Table-8: Source of Water, Location of Storage and Application

Type of Water	Source	Application
Fresh Water	Product RO Plant	Drinking application
	Total No. of Bore - 05 Nos.	
	1. Near neem tree (Ground) - 480 ft	
D	2. Boys hostel - 580 ft	Utensil Cleaning, Bathing, Cloth
Bore Water	3. Garden – 1000 ft (Not in use)	Washing & RO Plant
	4. Inside canteen – 400ft (Not in use)	
	5. Front of girl's hostel - 450 ft (No water)	
Rain Water Harvesting	7 Used to increase the ground water	
System (RWHS)	7 To store building run-off only	

9.2: Details of the Water Utilities, Storage, Motor Capacity and Approximate Run Hours:

The following table provides the details of the Water Utilities, Storage, Motor Capacity and Approximate Run Hours available inside the college for regular application.

S. No.	Location	Depth	Motor Capacity	Storage - I	Motor Capacity	Usage
	Bore - 1	480 ft	3 HP		3 HP	Girls Hostel UG Sump 20,000 – Litters; RCC – Tank
				UG – Sump	3 HP	Boys Hostel O.H Tank 10,000 – Litters; RCC – Tank
1.	Bore - 2	580 ft	5 HP	1 – Lakh Litters (RCC – Tank)	5 HP	Main Building Centre O.H Tank - 20,000 Litters (RCC – Tank)
						Main Building Top of RO Plant O.H Tank – 20,000 Litters (RCC – Tank)
2.			lostel UG Sun Litters; RCC		3 HP	Girls Hostel O.H. Tank 10000 Litters – RCC Tank
3.	R.O Plant from Main Building Top Tank			g Top Tank	2 *	2,000 Litters HDPE Tank

Table-9: Details of the Water Utilities, Storage, Motor Capacity and Approximate Run Hours

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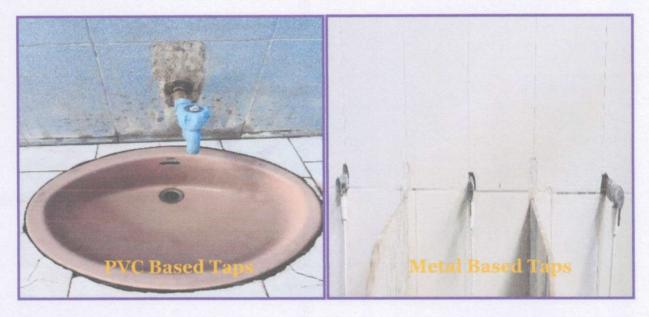
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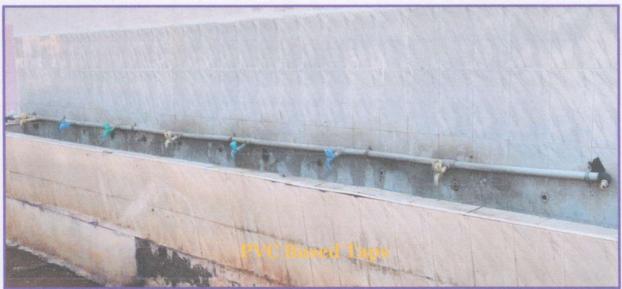
Note:

- Tover Head (OH) tanks are made using cement construction.
- The maintenance team ensure to clean the tank for six months once.
- Bleaching power is mostly used to clean the inside tank.

9.3: Treated Water for Drinking Application:

- The college management is keen on providing uninterrupted, safe and healthy drinking water to all; throughout the year.
- Water dispenser are provided at appropriate places offering the treated water for the students (Both Normal and Hot temperature)
- The overhead tanks storing the well water are cleaned at regular intervals and the water management team has been maintaining a cleaning schedule Utensil Cleaning, Bathing & Cloth Washing.



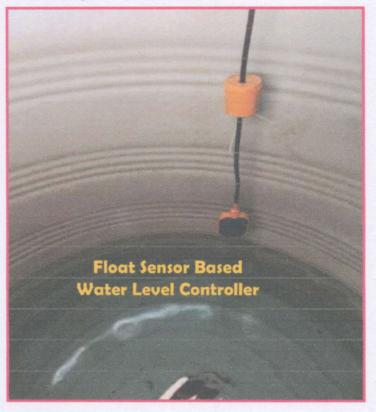


PVC and Metal Based Taping System for Water Distribution Line

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9.4: Sensor Based Water Saving:

- + CMS College Management is much keen on conserving not only energy; but also, water as water is a precious commodity in the world.
- + The college management; has implemented Float Sensor based Water Level Controller in the output tank of the RO Plant.
- + The use of float switches for pumps is an economical and effective method to measure the water level in the pumping pit of the basement.



9.5: Water Savings in Foreign Tollets:

The list of availability of Indian & Foreign style toilets are presented in the below Table-10.
 Table-10: List of Indian & Foreign Style Toilets

S.	Location	Description (Quantit	
No.	Location	Indian	Foreign
1.	Main Building	24	-
2.	Boys Hostel	120	-
3. Girls Hostel		120	-
	Total	264	-

• In general, the flush tank capacity may be 8 to 10 Litres (depends on make and model). Water savings also leads to power saving it saves the operating duration of the water pumps directly.

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9.6: General Recommendations for Rain Water Harvesting:

- RWH has been fitted with their specifications indicating their i) year of installation, ii) approximate average rainfall and duration in the RWH location and iii) filter cleaning schedule (if any).
- Conduct a GIS based study on the improvement of ground water table especially before the rainy session and after rainy session. Compare the data and ensure that the water table improves due to percolation of rain water.
- Similar study mast be conducted (in future) before installing an RWH and after RWH.
- Increase the no. of RWH pits and may be developed to place at least 2 per building.



Sample Name Board in front a Rain Water Harvesting System

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9.7: General Recommendations:

- → It is advisable to replace all the old taps without aerator into aerator-based taps in a phased manner.
- → Aerators helps to reduce and regulate water flow and also offer the following benefits;
 - ✓ Lower Water Bills & Improved Water Pressure
 - ✓ Increased Filtration & Minimized Splashing
- All the pump motor must be fitted and controlled by floating sensor and hence the motors are automatically ON and OFF. It avoids the overflow; saves water and electrical energy.
- All the buildings are fitted with water flow meters & hence the water utilization must be properly
 accounted. Similar to the water flow meter; energy consumption of all pumping motors is recorded using
 panel board meters.
- Fault and leakage in the water distribution line will be promptly informed by the respective in-charges to the maintenance team and immediately arrested.

9.8: Installation on Fire extinguishers:

- The college has installed Fire extinguishers at all the vulnerable points.
- They are also refilled and in good condition (with adequate pressure indicated in the meter)



Sample Fire extinguishers & First Aid Kit Placed in the College



PART - C: GREEN AUDIT REPORT

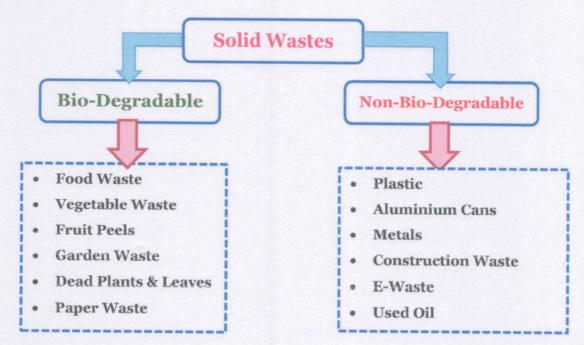
10. WASTE HANDLING

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MANAGEMENT

10.1: Solid Waste Management System:

Different types of wastes generated inside the college premises are represented in the block diagram given below.



10.2: Process of Waste Management:

The college management practised some methods to treat the waste generated and Table-11 shows the process of treating the solid waste generated inside the college campus.

Table-11: Process of W	aste Management	
------------------------	-----------------	--

S. No.	Waste Type	Waste Treatment
	Bio-Degradabl	e Waste Management
1.	Food and Vegetable Waste	Collected and given to nearby fam
2.	Garden Wastes and Plant Leaves	Daily collected and dumped in a yard
		Collected and stored in a separate place
3.	Paper Waste	Sold to third party for recycling
		Daily paper waste stored in a yard
	Non-Bio-Degrada	ble Waste Management
4.	Plastics	 Banned in the college campus (Welcome step) The chemical/salt storage containers are disposed to third party
5.	Construction Waste	Mostly used by their own construction and used for internal land filling
6.	Metals	Construction metals or metals from any othe sources are stored & sale to third party fo recycling
7.	Transport Oil + Tyres	Stored in a separate place and sold to third party

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8.	DG Engine oil & Coolant	Stored in a separate place and sold to Construction Purpose Only
9.	Vehicle & Computer Batteries	 Procuring new batteries with buyback offer (Old battery replacement)
10.	Used edible oil	Almost zero waste. Mostly used for internal cooking and frying.
11.	E-Waste Management	Used for sale to third party for recycling

10.3: Standards Followed for Waste Handling & Management:

- 1. Solid Waste Management Rules 2016
- 2. E-Waste Management Rules 2016
- 3. Hazardous Waste Management Rules 2016 (Management & Transboundary)
- 4. Battery Management Rules 2001 (Management & Handling)

10.4: General Note:

- Prepare a flow chart for collection of E-waste from Generation to Disposal and paste it on appropriate places
- An electronic weighing scale (with suitable capacity) must be installed in the storage yard and should be properly calibrated
- One emergency lamp (with UPS supply) must be installed along with suitable fire extinguisher. Ensure
 proper ventilation in the yard
- Form rule for declaring the waste as E-Waste & Assign the singing authorities
- Identify a third-party vendor to procure the E-waste from the college
- Establish MoU with that party. Disseminate the following information at appropriate places i) E-Waste Policy, ii) Process Methodology, iii) Copy of MoU with third party vendor, iv) Contact persons mobile number and E-mail.
- Identify certain vehicle to carry the waste from generation to storage yard
- Provide training to the man power who are handling the waste
- Maintain separate Delivery Challan, Billing, weighing mechanism for handling the E-Waste
- Update the status of E-waste (through digital circular) to all the concerned management representatives, faculty members and staff at regular intervals (month wise is good)

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Solid Waste Management (Collection, Segregation, Storage & Safe Disposal)

10.5: E-Waste Management:

- With the proliferation of electronics also comes the challenge of their proper disposal. The institute has very efficient mechanism to dispose E wastes generated from various sources.
- ⊕ The major e-waste such as written-off instruments/equipment, old version computers, printers, electronic gadgets/circuits, kits have been written off on regular basis and condemned devices and materials from computer lab are sold to the e-waste management companies/buyers in Coimbatore.
- ⊕ All the miscellaneous e-waste such as CDs, batteries, fluorescent bulbs, PCBs, and electronic items are collected and delivered for safe disposal. Minor repairs are addressed by the lab technician with the support of staff members whereas the major issues are repaired by professionally trained personnel.

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SAI SRI WASTE MANAGEMENT PVT.LTD

SF No-443/182,443/2A, Padaiveedu Village, Kumarapalayam Taluk, Namakkal. Tamilnadu - 637 304 E.Mailtinfo@saiwaste.in____website : www. saiwaste.in____Phone : 99424 29447

Destruction certificate

Date:20.10.2023

RefNo: SSWMPL/PPM/CSM/003/2023-2024

SPCB 21EFZ36609231

This is to certify that <u>Sai Sri Waste Management Pvt Ltd</u> has undertaken the rights and Ownership Of the end of life electronic equipment's consisted of Total No: 1680KGS.

From M/S CMS Group of institutions, Namakkal-637212

The above said quantity has been processed in an environmental friendly manner in accordance

With the guidelines sent=by the state=pollution control board/committee at our padaveedu facility

By recycling the aforesaid Material (both the companies are ensuring their social responsibility.

Sai Sri Waste Management Pvt. Ltd.

Autoorised Signatory

Regd.Office : 54 Nehru Nagar, Pallipalayam, Kumarapalayam Taluk, Namakkal. Tamilnadu - 638 006 CIN:U74140TZ2019PTC032889

Sample bill for battery

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PART - C: GREEN AUDIT REPORT

11. ASSESSMENT ON MATURE TREES, & BIO-DIVERSITY

11.1: Campus Greenery:

The college is completely covered with mature trees grown for more than 20 years. The total number of mature trees available in the college campus is <u>38 with many varieties of trees.</u>

S. No.	Location	Name of the Tree	Quantity
1.0	Entire Campus	Variety of Mature Trees	38

Table-12: List of Mature Trees available in the College Campus

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Total No. of Mature Trees available in the college campus is 38 which contributes for reduction of 0.8 Tons of CO₂ emission/Annum

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Campus Greenery Initiatives Taken by the College Management

11.2: Recommendations to Grow Indoor Plants as Natural Air Purifier:

 Indoor plants not only do plants look good while bringing life to our living space, they also help purify the air, according to a NASA study that explains that even a small plant inside the workspace can help remove at least three household toxins (benzene, formaldehyde, and trichloroethylene)



TULSI: Generates more oxygen per day



Aloe Vera:

Removes benzene and formaldehyde
Eliminate harmful microorganism and absorb dust

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Snake Plant:

Removes Xylene, Benzene, Formaldehyde, Trichloroethylene toxins.



Money Plant (Devil IVY):

- Best air purifying plant
- Remove benzene & Formaldehyde



Chrysanthemum:

Removes Ammonia, Xylene, . Benzene & Formaldehyde



Spider Plant:

- **Removes CO and Formaldehyde**
- **Absorbs Nicotine**



Bosten Fern:

- **High humidity application**
- Remove xylene & Formaldehyde



Kimberly Queen Fern:

- Works well in carriage
- Absorb vehicular exhaust

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11.3: Recommendations for Miyawaki Forest:

Miyawaki is a technique (also called *Potted Seedling Method*) as that helps build dense, native, multilayered forests. The approach is supposed to ensure that plant growth is 10 times faster and the resulting plantation is 30 times denser than usual. It involves planting dozens of native species in the same area, and becomes maintenance-free after the first three years. The overall density of the forest is beneficial in lowering temperature, making soil nutritious, supporting local wildlife and sequestration of carbon.



11.4: One Student - One Tree:

This is an Initiative of AICTE to increase the green coverage inside the campus and committed to reduce the Urban Heat Island Effect (UHIE), through NSS volunteers (or any other Green club); One Student: One Tree scheme. Through this scheme, college may plan to plant nearly 2,000 trees in future, make the entire campus with complete green cover and maintain a excellent bio-diversity.

11.5: Bio-Diversity in the Campus:

- Biodiversity is all the different kinds of life you'll find in one area—the variety of animals, plants, fungi, and even microorganisms like bacteria that make up our natural world.
- Each of these species and organisms work together in ecosystems, like an intricate web, to maintain balance and support life.

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11.6: Recommendations to maintain Bio-Diversity:

- Bird Sighting and Survey: Conduct a dedicated bird sighting and identify the list of birds both residing
 birds and migratory birds available in the college campus
- Prepare the list of birds with their local name, scientific name, their average life time, nesting facility
 created by the bird and photo of the bird. Show case the result to all the stake holder and inculcate
 a habit of friendly environment
- Discuss with the ornithologists and facilitate the environment with more birds coming to the campus and especially migratory birds.
- Reptile & Amphibian survey: Similar to bird survey; conduct a survey to list the amphibians available
 in the campus
- Amphibian and reptile surveys are often performed as part of the Green Audit process or terrestrial survey. These surveys are effective at detecting the presence of even the most elusive species.

11.7: Formation of Green Energy Team (GET):

 It is essential and the right time to form an Energy Management Team comprising of the following members with their roles and responsibilities as shown in Table-9:

S. No	Members	Roles	Responsibilities
1.	Management Commitment	Overall Monitoring	 Encourage members to carry out the activities Propose possible think tank ideas to be implemented in the college campus
2.	Head of the Institution	Team Head	 Monitoring all energy related activities Report to the Management
3.	Heads of various Departments	Team Manager	 Assessing the energy target Monitoring the energy performance Revising the target based on performance Monitoring projects/activities/implementation
4.	Faculty members from various department	Team Members	 Identify the viable energy saving projects Prepare the detailed work plan/time frame Project guides for energy related projects Pre and post project implement study Rework if there is any deviation
5.	Student volunteers	Energy Ambassadors	 Responsible of identified areas Floor in-charge for energy utilities Development energy saving projects Testing and Implementation

Table-7: Roles of Responsibilities of Green Energy Team (GET)

Educate all the faculty, staff and students about the need for the energy conservation

Energy conservation related projects are to be implemented in the college premises

Nominate brand ambassadors for energy saving among students (for each building/floor)

Cash incentives/awards may be given to the prominent energy achievers

Circulate the success stories as energy conservation measures

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12. AUDIT SUMMARY & CONCLUSION

I. Energy Conservation & Management – Electrical Energy:

- In a phased manner, ceiling fans must be changed from conventional fans into BLDC fans. Also change FTL into LED with adequate illumination levels
- Implement Energy Management System (EMS) to accurately measure & monitor energy flow
- Prepare a policy plan to convert the distributed UPS layout into centralized UPS and save energy. This step also saves the maintenance time due to reduction in number of batteries
- Implement automatic street light controller to turn on and off based on different time in a day. Use astrological timer for better results and energy savings
- Diesel flow meter must be fitted with each DG and calculate the UPL accurately
- Prepare suitable formats for all energy consumption and regularly follow the records. At regular intervals conduct internal audits to assess the effectiveness of the practice. Make proper corrections; if it deviates from the standard operating procedure
- Regularly conduct i) Illumination study, ii) Thermal comfort study, iii) Flue gas study on DG, and Boiler, iv) Water quality assessment (for all types of water utilized) and v) Indoor and ambient air quality study.
- Regularly clean the stove burners and ensure that the flame should be in light bluish colour

II. Water Conservation & Management:

- Utilize more amount of treated water; since most of the approving agencies like AICTE, UGC etc., are now
 requesting to utilize the treated water
- To check the quantity of water utilized by each building by connecting digital water flow meter and optimize the water usage
- Prepare and maintain a Single Line Diagram (SLD) for water distribution network.
- Try to reduce water tapped from the ground water source since it is not environmentally friendly
- Paste water and energy saving slogans at appropriate places
- Generate your own power and water for regular activities and move towards Net Zero Energy and Net Zero
 Water Building
- Retrofit aerator-based water taps for good water savings. For hand washing applications, all the pipes must be fitted with aerators
- Captures almost 100 % rain water harvesting through i) Recharging pits and ii) Open well type storage pits
- Properly follow scientific method of handling chemicals/Acids/Salts and safe disposal through 3rd party
- Water treatment log must be maintained indicating the water inlet, treated and outlet water quantity
- Install sensor-based water controller in each Over Head Tanks and reduce the water waste and power
 required to operate the pump
- With the advent of smart technologies, it is possible to have centralized monitoring in real-time using Internet of Things (IoT), Geographic Information System (GIS) software, etc. as per Jal Jeevan Mission, Department of Drinking Water & Sanitation Ministry of Jal Shakti
- Awareness campus must be conducted to all the stakeholders at regular interval. Through this initiative;
 Painting, Photography, Slogan and Poster making contest are conducted to create consciousness among the students and faculties

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III. Impart Training to Faculty and Technical Staffs:

- Energy Conservation and Management
- Environmental impact and assessment
- Fire and Safety (Operation and Handling)
- Electrical maintenance, AC, Battery Maintenance & Safety
- Emergency Preparedness
- * E-Waste, Chemicals Handling & Solid Waste Management
- Training for Transport employees
- * Training for Faculty and Students on Vehicle Operation
- Training for Kitchen Employees
- General Medical Camps for Employees
- Training on Stress Management and Yoga

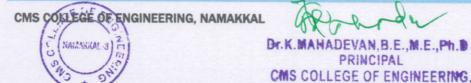
IV. Way Forward towards Energy & Environmental Sustainability:

- Prepare an exclusive Energy and Environment Policy based on the energy and environment practices followed in the campus. This must reflect the i) Present energy consumption & generation, ii) Projection of energy need, iii) Commitment by the college to conserve energy (in terms of percentage), iv) Road map to achieve the commitment, v) Facilities needed to achieve the same, vi) Roles and responsibilities of all stake holders, vii) Interim and final review mechanism, viii) Corrective measures, if the results deviates from the committed value and ix) Benchmarking, Case study preparation, Knowledge sharing and rewards
- Practice appropriate ISO standards for System Management. The audit team highly recommend to follow i) ISO-9001 (Quality Management System), ISO-14001 (Environmental Management System) and ISO-50001 (Energy Management System)
- Working towards Net Zero Energy and Net Zero Water Campus and achieve Platinum rated Global Leadership campus (as per IGBC rating) and/or 5-star rated campus (as per GRIHA rating) and/or GEM-5 rated campus (as per ASSOCHEM GEM rating)

COMPLETION OF THE REPORT

This report is prepared as a part of the Energy, Environment and Green Audit process conducted at M/s. CMS COLLEGE OF ENGINEERING, CMS Nagar (Nearby collectorate), Eranapuram (P.O), Namakkal - 637 003, Tamilnadu, India. by RAM-KALAM CENTRE FOR ENERGY CONSULTANCY AND TRAINING, Coimbatore-641 109 Tamil Nadu, India.

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ANNEXURE: AUTHORISED CERTIFICATES OF THE AUDITOR



eg No.: EA-27299		Certificate No.: 9645/19
Nation	al Productivity	Council
	(National Certifying Agend	
	VISIONAL CERTIFI	
Examination for Energy Auditors her	Ms. SIVARASU SULUR RATH "HINAVELU Id in September 2018, conducted on beh of India. He / She is qualified as Cen	has passed the National certification alf of the Bureau of Energy Efficiency
	s Energy Auditor under the Energy Conser gy Auditor and issuance of certificate of	
This certificate is valid till the Bure	au of Energy Efficiency issues an offici	al certificate.
	Digitally Signed by K V R RAJU	000
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